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RBW895-3101-04-145-01

Job Sheet 199270



6

Part No: RBW895-3101-04-145-01

Job Qty: 1 pcs

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/16/19

Job Tracking No:

Due Date: 10/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW895-3101-04-145 Rev A IPP Rev. A 19.08.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Omax - 1	1 pcs	10/18/19	10/18/19	0.17	0.10	Waterjet - Omax		DL19/09/07
120	QC 2	1 pcs	10/18/19	10/18/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DL19/09/07
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					NV5000 - 1 - B4B	J.C.L.
130 NV5000 - 1 - B4B	1 pcs	10/18/19	1.00	0.50	NV5000 - 2 - B4B	
140 QC 2	1 pcs	10/18/19	0.00	0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	J.C.L. 19-09-17
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
150 QC 8	1 pcs	10/18/19	0.00	0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	

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8/16/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	1 pcs 6 ✓	10/18/19	0.00 0.00	QC 21 - SA - 21 ✓	GA-TBD
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

Part Op 110 - OMAX (Waterjet 2) 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) 1-Machine as per folio FC 989 FOLIO REV: A1
 DWG REV: A 2-Deburr
 140 - (QC2- Inspect parts off machine FAI/FAIB)
 150 - (QC8- Inspect parts - second check)
 151 - (Powdercoat13 - Yellow #13538) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
 152 - (QC3- Inspect Part Finish) Ink stamp T/N and MAX LOAD as per DWG: N/A
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	1.2200 sf (1.22 ea)	110-Waterjet - Omax - 1	5138997

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Omax - 1	M6061T6S.250	1	49	0

Part Specifications	
Specifications could not be found.	

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153 SF LASER ETCH TOOL#

MLL

154 QCL5

DART AEROSPACE LTD		Work Order:	199770
Description: Handle		Part Number:	
Inspection Dwg: RBW895-3101-04 - Rev: A		Page 1 of 1	

145-01

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.2662	+/- .005	Ø.264	✓		V-D-02	
3.250	+/- .005	3.252	✓			
6.500	+/- .005	6.501	✓			
9.76	+/- .010	9.76	✓			
8.98	+/- .010	8.978	✓			
.950	+/- .005	.949	✓			
1.265	+/- .005	1.263	✓			
1.185	+/- .005	1.185	✓			
2.06	+/- .010	2.066	✓			
.800	+/- .005	.801	✓			
6.298	+/- .005	6.301	✓			
1.19	+/- .010	1.188	✓			
1.78	+/- .010	1.783	✓			
4.719	+/- .005	4.716	✓			
4.48	+/- .010	4.486	✓			
.250	+/- .010	.258	✓			
78°	✓ .5°	78°	✓		Angle Gauge	CNC-17
0.015	✓ 0.005	0.020	✓		Caliper	JCL-08
0.986	✓ 0.005	0.983	✓			
0.119	✓ 0.005	.121	✓			
.628	✓ 0.005	0.628	✓			
.107	✓ 0.005	0.107	✓			

Measured by:	an/s.c.v.	Checked by:	HS	QC Inspector:	
Date:	19/09/07	Date:	19/9/21	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: